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D066-1016-115
Job Sheet 185723



0006675

Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.28 as per iin rev.b DD
VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/23/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging1		
120	QC	1 pcs		11/23/18	0.00	0.00	QC4		
130	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		11/23/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		11/23/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:
Descriptions: 135 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (8 ea)	90-Start up Operation	FM136199
D5350-041	Fwd Cross Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5120592
D5350-043	Aft Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5119704
D5352-1	Cushion	4 Ea (4 ea)	90-Start up Operation	5159892
D5354-041	R66 Fwd Clamp Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5063108
D5354-042	R66 Fwd Clamp Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5063265
D5355-041	Aft Clamp Assembly	2 Ea (2 ea)	90-Start up Operation	5126560
D5358-1	Cover Plate	2 Ea (2 ea)	90-Start up Operation	5124420
D5445-041	Longitudinal Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5107065
D5445-042	Longitudinal Beam Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5118181
MS20392-4C57	Pin	4 Ea (4 ea)	90-Start up Operation	5058147
MS24665-229	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	FM135671-1
MS27151-7	Pal Nut	8 Ea (8 ea)	90-Start up Operation	5100416x4 5123442x2
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5092780
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5098031

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	183	0
	D5350-041	1	2	0
	D5350-043	1	3	0

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

D5352-1	4	77	0
D5354-041	1	2	0
D5354-042	1	2	0
D5355-041	2	0	0
D5358-1	2	6	0
D5445-041	1	3	0
D5445-042	1	2	0
MS20392-4C57	4	10	0
MS24665-229	4	124	0
MS27151-7	8	26	0
NAS1149D0463J	8	4,267	0
NAS1149F0563P	4	757	0

Part Specifications

Specifications could not be found.

Plex 11/1/18 7:59 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					